100% digital electrohydraulics

Atos digital proportionals offer a powerful mix of innovative features

Complete range of valves and controls with rugged design and outstanding performance



Digital range

The outstanding performances of Atos digital proportionals are the result of long lasting R&D activities

Basic B silver execution:

- digital performances at analog price
- analog commands signal
- rugged design up to 50g
- temperature range -40°C ÷ +60°C
- water & dust proof IP66/67
- 200 h in salt spray

Full S black execution:

- wide range of fieldbus interfaces
- P/Q control function
- TÜV certified safety functions

1 high performance proportional

- 2 direct & pilot operated servoproportionals
- **3** pilot operated servoproportional, size 35



WORKS DIGITAL





Fieldbus

- BC CANopen
- **BP** PROFIBUS DP
- EH EtherCAT
- **EW** POWERLINK
- EI EtherNet/IP
- **EP** PROFINET



Real time access to valves' parameters and diagnostics

Software

E-SW programming software allows to set the electronic driver's functional parameters

Basic version is available by free web download



- graphics organized in pages and levels
- numerical optimization of factory preset parameters
- real time monitoring
- advanced diagnostics
- internal oscilloscope



TEZ servoproportionals with axis control

Servoproportional valves with LVDT transducer, on-board digital driver & axis card perform position, speed and force controls of any electrohydraulic axis

Axis cards are also available for cabinet installations in off-board execution, with or without driver function

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AZC digital servoactuators

Smart actuators performing the complete axis motion cycle The integral construction improves the performance and simplifies the machine's wiring



external reference generation



servocylinder 1 with position transducer 2, servoproportional valve 3, integral TEZ controller 4, connections to position transducer 5, to electric power, electronic signals and fieldbus 6

3

2





4 AZC servoactuator with flow/force control by load cell 5 Z-BM-TEZ off-board digital axis card with driver function

TEB & TES proportionals with LVDT transducer

Directional and flow control valves with on-board digital driver Off-board digital drivers are available for cabinet installation





High Performance proportionals With positive overlap spool and central rest position

Servoproportionals

Sleeve execution with zero overlap spool for accurate closed loop position controls & fail safe function Pilot operated directional control valves 6 & high dynamic servocartridges 7 are equipped with 2 position transducers



valve body with spool-sleeve





digital driver

8 E-BM-TES off-board digital driver, DIN rail mounting9 TEB & TES servoproportionals

P/Q options for TES & TEZ proportionals

SP, SF, SL options add pressure (force) closed loop control combined to the flow (speed) regulation of proportional directional control valves

Functional schemes

SP - 1 pressure transducer

SF - 2 pressure transducers SL - load cell

REB & RES pressure controls

Relief or reducing proportionals with pressure closed loop to ensure best accuracy and repeatability

These on board digital drivers offer four preset dynamic configurations:

1 fast - 2 standard - 3 smooth - 4 open loop



AEB & AES proportionals without LVDT transducer

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Directional, flow and pressure control valves with on-board digital drivers





13 AEB directional proportional 14 AES pilot operated pressure control 18 DHZO-A directional proportional 19 AGMZE-A pilot operated pressure control

Digital off-board drivers

DIN rail mounting for cabinet installation E-BM-AS cost-effective solution 15 E-BM-AES high performance with fieldbus 16 W option adds max power limitation PxQ









ZO-A & ZE-A proportionals

Directional, flow and pressure control valves without LVDT transducer & electronic driver:

ZO-A high performance **ZE-A** cost-effective solution

E-MI-AS digital driver, coil mounting 17





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Atos regularly hold technical training courses on digital electrohydraulics Our specialists are available for on-site technical support at customer locations



Atos spa

Italy - 21018 Sesto Calende phone +39 0331 918370 info@atos.com www.atos.com