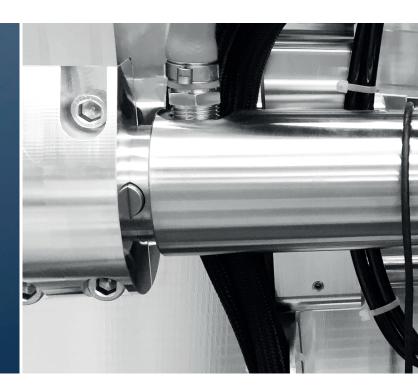




MAIN CATALOG Hydraulics • Components • Systems

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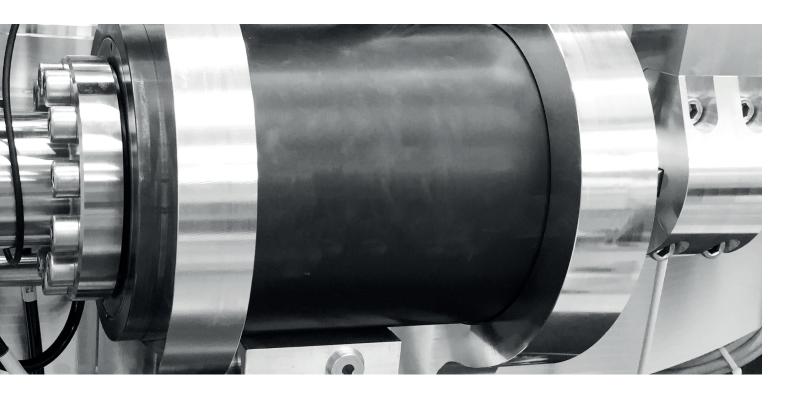
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Family-run company

Pioneering spirit and new challenges

As the cornerstone for today's HKS Dreh-Antriebe GmbH is laid, we are breaking new ground on the mechanical engineering market. Since 1970, in the area of hydraulic, pneumatic, and mechanical components and systems, there has been just one name that you can trust without question: HKS is your specialist when it comes to unsurpassed quality, safety, and performance.

The founders' focus has remained unchanged: finding a customer-specific solution for rotating and tilting masses. For 50 years, HKS Dreh-Antriebe GmbH has been developing, designing, producing, and selling hydraulic and compact pneumatic drives for rotating and tilting masses that are accelerated, braked, precisely positioned and held for customers in a wide variety of industrial sectors.

We supply application-oriented concepts and products worldwide and with them, our customers are always a step ahead. With our great development expertise and flexibility, we can implement ideas according to individual customer specifications, no matter if it's a one-off product or serial production. Our customers and partners trust in the especially high and durable quality of our products.

We continually demonstrate healthy, stable growth. Due to our customer-oriented and sustainable company development, we have become one of the leading and most innovative manufacturers worldwide. With our partners, we are present on every continent, so we are close to our customers and offer optimum service.

With our robust, high performance rotary actuators, we implement compact solutions for all industry sectors, onshore and offshore, mobile applications for mining, vehicle construction, shipbuilding, automation, robotics, and in power plants.

We develop robust drives especially for contractors and manufacturers of construction equipment and attachments that are suitable for use in harshest application conditions.

As a family-run company, HKS Dreh-Antriebe GmbH particularly values acting in ways that are responsible and sustainable over the long term. Sustainability, social commitment, and promoting the health of our employees are important core items in our company principles.

Günter Höhn

G-100



Günter Höhn Managing Partner Daniel Hecker Managing Director

Structure and the future

Today we are creating the foundation for continuing success and a promising future.

The structures that meet the demands of the market and thus ensure our customers, business partners, and employees a continuing partnership were established by the managing family.

Management was strengthened with the addition of Daniel Hecker and Markus Löhr, which created structures that ensure company success over the long term as well as ongoing healthy growth.

In addition to Günter Höhn as Managing Partner, management now includes Daniel Hecker and Markus Löhr who are also responsible for business operations.

Management and the managing family value close cooperation in order to adapt company strategy and operations to meet the challenges of the markets.

With investments in employees, machines, and buildings, we always align our actions so that we can achieve the greatest customer satisfaction and engage our customers with reliability and trust.

The recent 2017 expansion at our Neukirch/Lausitz location provided us with another production hall that is equipped with highly advanced machines.

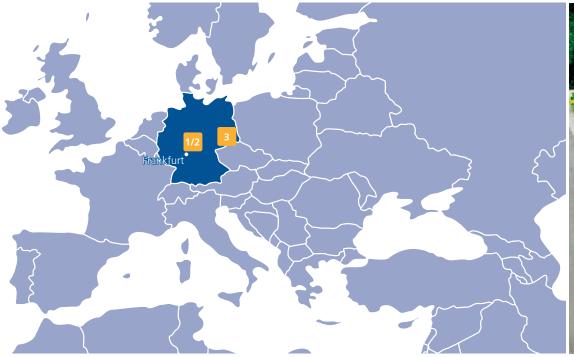
A new production hall is being built in 2019 for the Wächtersbach-Aufenau location as well.

In this way, we are always creating new jobs and ensuring the high quality and durability of our products while reacting to ongoing growth in worldwide demand.

Locations

Over 240 employees work at the three locations of HKS Dreh-Antriebe GmbH in Wächtersbach and Neukirch.













Location – "Leipziger Straße"

Headquarters with administration, trainee workshop, and modern machinery and equipment

- 3,000 m² office space and production area
- > Expansion in 2019 to 5,000 m² office space and production area



Location – "In den Pflanzenländern"

Technology, sales, and assembly

1,700 m² office space and production area



Location - "Neukirch/Lausitz"

Production of rotary actuators up to 2 tons

2,500 m² office space and production area

Our own production



From a blank to a finished rotary actuator

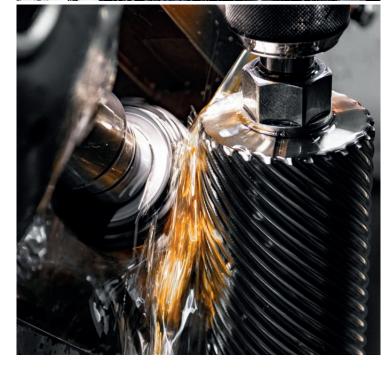
Every rotary actuator is developed, produced, and assembled in our facility. With our highly advanced CNC machines as well as conventional machines, a blank is made into a high quality, durable rotary actuator. Our manufacturing is done entirely in-house. We purchase only a few individual components such as sealing rings from external partners.

We are convinced that the quality of our rotary actuators, which is acknowledged worldwide, can only be produced if we manufacture and assemble in-house.

In a visit to our production facilities, you can see for yourself that Made in Germany quality is what we actually produce every day. We would be happy to explain our development process, all the way from design to after-sales service.

For 50 years we have offered young people opportunities for education in business or the trades. Highly qualified employees in all areas of the company that are trained inhouse ensure that the high quality of our products remains consistent and, at the same time, provide a basis for long-term and sustainable growth.







Functional principles



Multiple helical gear principle

Multiple helical gear actuators make it possible to produce and hold any intermediate angle of rotation. The outer dimensions can be flexibly designed to take limited construction space requirements into account. Numerous options, such as angular adjustment, cushioning and the use of sensor technology, make it possible to meet a broad range of requirements in terms of rotational movements with high torque. The basis for this design is a system of multiple helical gears. The helical gears enable the linear movement of the piston to be converted into a total rotational movement. The longer the linear path of the piston, the greater the rotational movement. Although this principle is simple, in order to give the rotary actuator its functional efficiency and reliability, a level of manufacturing precision is required that sometimes borders on the impossible. The mechanical tolerance in the angle of rotation can be reduced to below ten angular minutes. These rotary actuators are used, for example, in machine tools, elevated working platforms, automotive engineering, waste collection vehicles, side and rear loaders, tunneling machinery and construction machinery.



Rack and pinion principle

The rack and pinion actuator is ideal for use when there are high torque demands. It allows for extensive swiveling where the space is restricted in the axial direction. There are just as many additional option as for the multiple helical gear principle. In comparison with the rotary vane motor, the dimensions of the rack and pinion actuator must be considerably larger in order to transfer two torques of equal magnitude. The torque is generated and transferred via a rack and pinion piston arranged horizontally with respect to the drive cog formed with a pinion. Depending on the design, the lateral forces resulting from the gearing that affect the rear side of the piston located opposite are compensated for hydraulically or supported by rolling bearings. This rotary actuator is particularly suitable for use with high torques. Actuators based on this functional principle are used in cement plants, for example, or in the tire industry, power plants, the steel industry, and the adjustment of ship rudders.

Milestones



COMPANY FOUNDATION

Walter Höhn purchases the Ossmer and Manns company in Frankfurt am Main

ROTARY ACTUATORS

Production of the first rotary actuator and first site expansion in Wächtersbach-Aufenau

ESTABLISHMENT NEUKIRCH

HKS Dreh-Antriebe GmbH & Co KG in Neukirch/Lausitz is established

CONSTRUCTION TECHNOLOGY

Product segment
"Construction Technology"
launched successfully



COMPANY FOUNDATION

The company is renamed Walter Höhn GmbH and moved to Aufenau where the family resides

COMPANY FOUNDATION

HKS Dreh-Antriebe GmbH for sales and design activities is founded

EXPANSION

Construction of another production hall with additional office space. Expansion to a total of 3,000 m²



MEDICAL TRAINING DEVICES

Establishment of the twoCON business unit for manufacturing medical training devices

MERGER

The operational areas of the corporate group (Walter Höhn GmbH, HKS Dreh-Antriebe GmbH und Co. KG and HKS GmbH) are now combined under HKS Dreh-Antriebe GmbH

EXPANSION AT THE "LEIPZIGER STRASSE" LOCATION

Construction of another production hall with additional office space. Expansion to a total of 9,200 m²

2011 | 2012 | 2014 | 2016 | 2017 | 2017 | 2019 | 2019 | 2020 |

NEW LOCATION: "IN DEN PFLANZENLÄNDERN"

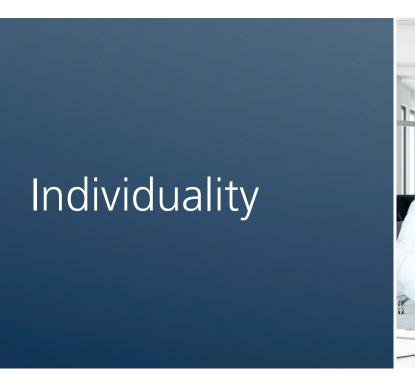
Construction of another production hall with additional office space. Expansion to a total of 4,700 m²

EXPANSION AT NEUKIRCH

New construction of a production hall at the Neukirch location. Expansion to a total of 2,500 m²

50 YEARS OF HKS

In 2020, we will celebrate our 50th anniversary





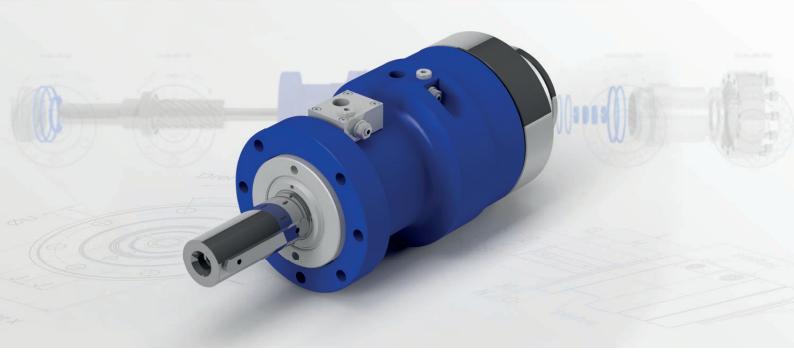
For 50 years, we've been turning the world

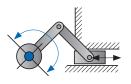
At HKS Dreh-Antriebe GmbH, everything is from a single source. That applies equally to all rotary actuators, rotary-lift combinations, and rack-and-pinion actuators. These actuators are used in sectors such as machine construction, vehicle construction, and shipbuilding, in mobile hydraulics, construction equipment technology, mining, power plants, onshore and offshore applications, automation, and robotics, for medical training devices, and many other areas.

For HKS, in a production area of more than 7,200 m², where work is performed with both the most advanced machines and traditional craftsmanship, the quality associated with "Made in Germany" reflects the highest requirement for its wide variety

of innovative products and the tremendous quality of the rotary actuators.

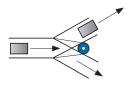
In addition to our standard products, we can develop the right HKS rotary actuator for you, our customer, based on a precise analysis of your requirements – or even together with you in cooperative project work: exactly according to your needs in a capacity range up to 350,000 Nm and with swivel angles up to 1,500°, both as one-off products or in serial production, along with the prototype manufacture that we associate with the process. Our entire focus is on you, our customer, as we create efficient solutions to meet your challenges.





Ballcocks, armatures

Crank drive





Transportation systems

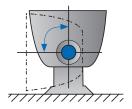
Cover activation





Tilting table

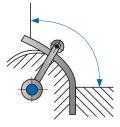
Drills





Container-tilting appliances

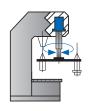
Doors, gates

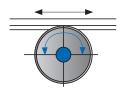




Pipe and sheet metal bending machines

Mixers





Tool changers

Linear transport

Moving solutions

Optimum customer solutions

In order to collect all of the ideas and inspiration and to implement them in a design that is a perfect fit for your requirements, we employ an experienced team of designers, technicians, and development engineers. This team works closely with you as our client. The result of this cooperation is the finished HKS rotary actuator for applications that precisely meets your needs. We enjoy dealing with your challenges – it's our passion. Equipped with the newest hardware and software, our designers develop efficient HKS products for you. Important factors here are a readiness to work as partners, exchanging information at an expert level, and teamwork. In cooperation with you as our customer and, of course, with our experienced technical customer support team, we develop high-quality HKS products tailored to suit your needs.

A product by HKS Dreh-Antriebe GmbH is characterized by:

- A wealth of ideas that represent the wide variety of applications
- > A clear design language and compact structure
- > Functionality that perfectly addresses the needs of the engineers
- > The highest quality of materials and processing
- > A consistent price to performance ratio
- Service that guarantees repair, even over the long term,
 if necessary

For other applications, see www.**hks-partner**.com

Quick finder

We can do even more!

If you don't see your application here, no problem. Just ask us. Our technical customer consultants can provide you with expert support and work together with our design department to implement your ideas successfully.

Phone: +49-6053-61630 E-mail: info@hks-partner.com

For other applications, see www.**hks-partner**.com

	XtraTilt	RotoBox	TiltRotator
Application area Page	19	19	19
Demolition and scrap technology	•		
Flaps			
Work platforms		•	•
Fittings			
Automotive industry			
Excavator buckets and other attachments	•	•	•
Construction equipment	•	•	•
	•		
Mining equipment	_	_	_
Concrete spray machines			
Bending machines			
Container cranes			
Printing machines			
Vehicle assemblies			
Vehicle construction			
Automotive technology			
Forestry operations	•	•	•
Foundry		•	
Grinding technology			
Manipulators			
Municipal vehicles	•	•	•
Crane construction (marine and mobile)			
Agricultural machines	•	•	•
Food/meat industry			
Ventilation technology			
Mechanical engineering	•	•	•
Mining/drilling machines	•	•	•
Mixing technology			
Assembly lines			
Waste disposal vehicles			
Onshore and offshore			
Pharmaceutical industry			
Test benches			
Refineries			
Tire industry			
Robotics/manipulators			
Shipbuilding			
Ship cranes			
Ship rudder adjustment			
Spreaders			
Steel industry			
Textile machinery			
Transfer lines		•	
Tunnel boring machines			
Entertainment industry	•	•	•
Packing machines			
Pile driving/extraction			
The arrying/extraction			

Multiple helical gear principle													uminu versior		Rack and pinion principle			Rotary-lift combination		Hydraulic cylinder				
I-DA-H	DA-H	DKA	M-DA-H	Ħ	F2	F4	Ω	F6	F7	F5	F10	89	F9	SA-H	AFR	M-DA-H-AL	F3-AL	DA-H-AL	DEK	DEK1	DZK	DHK-H-ZV	DHK-H-ZH	ХН
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twoCON

We are happy to help you select the right actuator and the right actuator design for your project. Phone: +49-6053-61630 info@hks-partner.com

Industry/plant engineering

A wide variety of options

Rotary actuators for industry are designed for an extremely high amount of load changes. The ability to handle quick slewing times, internal seal tightness, and thus, robust holding positions are a must. In addition, the high torque and the ability to modify length, diameter, and torque of the HKS rotary actuator are beneficial with regard to the requirements of these industries.

A continuous drive shaft, wear resistant sliding surfaces, customized rotation angle, end position cushioning, control pins, position querying, various shaft designs, angle adjustment, and angle of rotation and shaft position settings are the additional advantages of these actuators.



I-DA-H



Operating pressure of up to 250 bar

Torque of up to 250,000 Nm

Angle of rotation up to 1,080°

Special angle of rotation up to 1,500°

DA-H



Operating pressure of up to 210 bar

Torque of up to 250,000 Nm

Angle of rotation up to 360°

Special angle of rotation up to 1,500°

High strength aluminum housing

Reduced weight compared with a steel housing

DKA



Operating pressure of up to 100 bar

Torque of up to 5,380 Nm

Angle of rotation up to 360°

Quick load changes

XtraTilt



Standard rotating angles: 100°/140°/180°

Holding torque of up to 165,000 Nm

Operating pressure of up to 250 bar

49 models for 18 sizes for a carrier device weight of up to 100 t

RotoBox



Torque of up to 12,000 Nm

Up to 8 rotations per minute

Operating pressure of up to 175 bar

In 7 sizes for a carrier device weight of up to $55\ t$

Attachments for construction equipment

Individuality knows no limits

Each application is different, so it requires different tools. To meet this need, HKS offers the broadest product spectrum for rotating and tilting tools to cover any application perfectly. No matter if it's just simple tilting with the XtraTilt or rotating with the RotoBox or both together, for example with the TiltRotator by HKS.

We consult with you and we design and manufacture according to your ideas, so we can achieve the best result for you and your excavator.

TiltRotator



Standard tilt angles: 2 x 55° without cylinder

In 10 models for a carrier device weight of up to 55 t

Up to 8 rotations per minute

Compatible with any quick coupler (mechanical, hydraulic, fully hydraulic)



Onshore and offshore fittings

SA-H1



Working pressure up to 210 bar

Torque up to 250,000 Nm

Angle of rotation up to 90 $^{\circ}$ ±1 (special angles available)

Emergency operation

Quality down to the smallest detail

We developed this rotary actuators especially for fittings, flaps, and ball valves. Their reliability has been tried and tested for years in applications. Typical characteristics of HKS rotary actuators are meeting the highest requirements for safety and quality as well as durability and precision. Our strengths also include meeting ATEX and DIN standards and special, customer-specific solutions.

SA-H2



Operating pressure of up to 210 bar

Torque of up to 250,000 Nm

Angle of rotation up to 360°

Special angles available



SA-H3



Working pressure up to 210 bar

Torque up to 250,000 Nm

Angle of rotation up to 90 $^{\circ}$ ±1 (special angles available)

Emergency operation

AFR



Operating pressure of up to 210 bar

Opening torque of up to 38,000 Nm

Closing torque of up to 11,000 Nm

Spring return

SA-H4



Working pressure up to 210 bar

Torque up to 250,000 Nm

Angle of rotation up to 90 $^{\circ}$ ±1 (special angles available)

Zero position adjustment ±5°



Mobile hydraulics for vehicles

Mobile rotary actuators can do it all

There are rotary actuators, part-turn actuators or swivel motors, as the actuators are also called, available for a variety of application areas. Just the automotive technology together with mobile hydraulics creates so many variables that classification here is extremely multi-faceted. In any case, you have a wide range of options from which to select the right product from the broad HKS spectrum.





M-DA-H



M-DA-H-AL

Operating pressure of up to 210 bar

Torque of up to 4,800 Nm

Angle of rotation up to 360°

Through holes for wire or cables

High strength aluminum housing

Reduced weight compared with a steel housing

F1



Operating pressure of up to 210 bar

Torque of up to 8,000 Nm

Angle of rotation up to 360°

Simple foot mounting

F2/F4



Operating pressure of up to 210 bar

Torque of up to 30,000 Nm

Angle of rotation up to 360°

Double-sided shaft

F3



Operating pressure of up to 210 bar

Torque of up to 5,000 Nm

Angle of rotation up to 360°

Direct bolt connection to the arm

High strength aluminum housing

Reduced weight compared with a steel housing

F6



Operating pressure of up to 210 bar

Torque of up to 4,800 Nm

Angle of rotation up to 360°

With load holding valve

Through holes for wire or cables

F7



Operating pressure of up to 210 bar

Torque of up to 8,000 Nm

Angle of rotation up to 360°

With load holding valve

High load handling capacity

Work platforms/ Vehicle construction

Can also be customized as a lightweight design

The greatest safety criteria are met by using the appropriate material and special load holding valve technology.

An optional, high strength aluminum housing also ensures that weight is kept low and increases stability, especially for elevated working platforms.





Mining/ Heavy duty applications

Made for use in nearly any environment

The M-DA-H series of rotary actuators with the F5/F10 have been primarily designed for mobile use. Based on coarse thread technology, we have designed a compact solution with a maximum working pressure of 210 bar and up to 83,000 Nm of torque. These types of drive system are ideally suitable for applications that require high holding torque. The coherent design and compact construction complete the positive overall picture. The use of highquality materials guarantees maximum longevity.





F5



Operating pressure of up to 210 bar

Torque of up to 83,600 Nm

Angle of rotation up to 360°

High holding torque

The greatest axial and radial force absorption

The greatest bending torque

F10



Operating pressure of up to 210 bar

Torque of up to 83,600 Nm

Angle of rotation up to 360°

Mounting flange

Output flange

I-DA-H



Operating pressure of up to 250 bar

Torque of up to 250,000 Nm

Angle of rotation up to 1,080°

Special angle of rotation up to 1,500°

F8



Operating pressure of up to 210 bar

Torque of up to 8,000 Nm

Angle of rotation up to 180°

Low space requirement

F9



Operating pressure of up to 210 bar

Torque of up to 20,000 Nm

Angle of rotation up to 360°

Bending moment of up to 100,000 Nm

Shipbuilding/ logistics

Efficient in every area

Extremely durable, low maintenance, and few service intervals The robust, compact, and modular design offers the perfect solution options for special requirements in application areas related to shipbuilding or harbor logistics. For example, rotary actuators are used here as retaining devices in container handling. A mobile rotary actuator is also a popular solution for cranes that can absorb great forces.

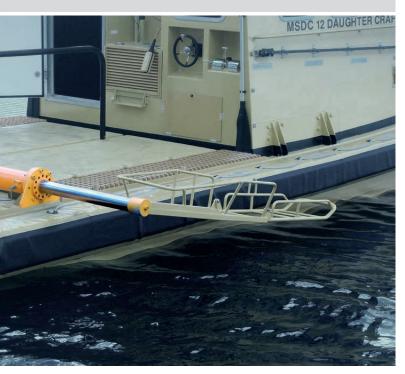


Handling/ automation

Compact rotary-lift unit

The rotary-lift combination or lift-tilt unit combines a hydraulic or pneumatic rotary actuator with a lifting cylinder. The components can be controlled synchronously or asynchronously. In this way, the rotary-lift combination actuators can react with flexibility to the respective requirements.

A wide variety of ancillary equipment, queries, or valves can be integrated to adapt the rotary-lift combination actuators for your specific requirements.



DHK-H-ZH



Operating pressure of up to 210 bar

Torque of up to 14,700 Nm

Standard angle of rotation up to 360°

Stroke of up to 700 mm

Lifting capacity of up to 150,000 Nm

Pulling force of up to 110,000 Nm

DHK-H-ZV



Operating pressure of up to 160 bar

Torque of up to 16,000 Nm

Standard angle of rotation up to 360°

Stroke of up to 1,200 mm

Lifting capacity of up to 360,000 Nm

Pulling force of up to 180,000 Nm

Cylinder



Operating pressure of up to 350 bar

Piston diameter of up to 500 mm

Stroke length of up to 4,000 mm

Oil can be supplied through the piston rod

Durability

Extremely robust

DEK



Operating pressure of up to 210 bar

Torque of up to 40,000 Nm

Angle of rotation up to 720°

Very low backlash

Extremely robust

DEK1



Operating pressure of up to 250 bar

Torque of up to 60,000 Nm

Angle of rotation up to 360°

Foot mounting

Face mounting

DZK



Operating pressure of up to 250 bar

Torque of up to 350,000 Nm

Angle of rotation up to 360°

Foot mounting

Face mounting

Power plants/ Energy

Rack and pinion actuators for the greatest forces

The rack and pinion actuator is ideal for use when there are high torque demands. It allows for extensive swiveling where the space is restricted in the axial direction. There are just as many additional option as for the multiple helical gear principle. The torque is generated and transferred via a rack and pinion piston arranged horizontally with respect to the drive cog formed with a pinion.



Robotics/ manipulators

Robust design and high-quality materials

The requirements vary depending on the application area and the respective ambient conditions. Our employees are happy to put together the right solution for you from our wide ranging product portfolio. This way, it doesn't matter which environment or under which conditions the rotary actuator is used – it is adapted especially to your requirements. The rotary actuators offer the following advantages in use:

- > Extremely long maintenance intervals and service life
- High precision with regard to positioning, equivalent to an electric servomotor



I-DA-H



Operating pressure of up to 250 bar

Torque of up to 250,000 Nm

Angle of rotation up to 1,080°

Special angle of rotation up to 1,500°

DKA



Operating pressure of up to 100 bar

Torque of up to 5,380 Nm

Angle of rotation up to 360°

Quick load changes

HKS develops, produces, and sells medical training devices using the brand name twoCON. At the devices' core is a resistive sensor with a setting that is infinitely variable, which makes a gentle workout possible for people of any age, in rehabilitation facilities or at the gym, or as part of occupational health care. The name twoCON refers to the idea of "two concentric", or training two muscle groups with one movement, which the device supports, providing healthy training for the entire body. Thanks to an isodynamic resistance system, which simulates perfectly the resistance behavior of water, the muscle groups are trained in such a way that no muscle soreness results.





Stomach and back training



Chest and back stabilization



Upper body rotation



Biceps-triceps training



Rowing/chest press



Lat pulldown/shoulder press



Leg curls/leg extensions



Squat training

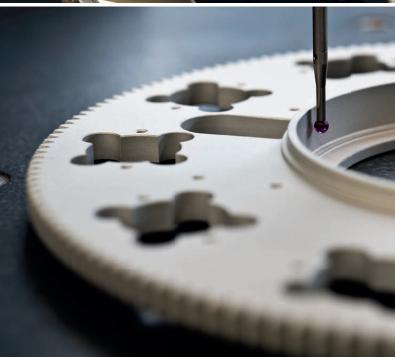


Adduction/abduction

Order and component production

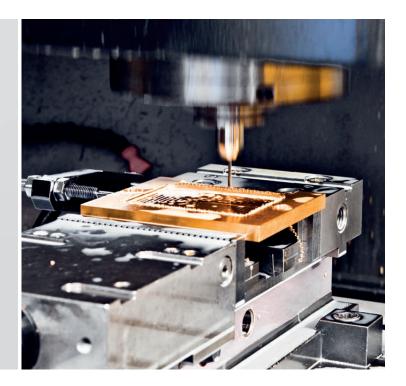








We produce everything from single parts to assemblies and on to end products according to your specifications and drawings – with precision and reliability!



Our production processes:

> Turning

> Milling

> Gear tooth forming

> Grinding

> Honing

> Broaching

> Splicing

> Grooving

> Surface finishing

Our products

› Drive wheels

› Drive shafts

> Bevel gears

> V-belt pulleys

> Spline shafts

> Chain wheels

> Running wheels

> Pinion shafts

> Worm wheels

> Worm shafts

> Helical gears

> Gear wheels

> Timing belt pulleys

> Toothed racks

Other services

One-off products and serial production.

Complete or semi-finished production > Sample production

> Prototype manufacturing

> Component assembly

> Design and consultation



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Illustrations are approximations • No guarantee for the information provided • Subject to change Version dated: 01/2021

For reasons of readability we have, in part, not used both masculine and feminine pronouns or other, similar language features.

Of course, the text refers to both genders.